

Batch No: h/19654

Dart P/O: 15482

Packing Slip:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>
Invoice:	Yes <input type="checkbox"/>	No <input checked="" type="checkbox"/>
Receipt:	Cash <input type="checkbox"/>	Cr <input checked="" type="checkbox"/>

Release Note Attached: Yes ☒ No ☐ N/A ☐

Waybill Attached: Yes ☐ No ☒ N/A ☐

Shipment Complete: Yes ☐ No ☒ N/A ☐

QC6 Inspection ☒ [Signature] 7 N/A ☐

Work Order \_\_\_\_\_ N/A ☐

### Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M606105.032		98	0	0	98	

Initials of receiver (if shipment OK) Level 12 C

Production/Admin: 11/11/13  
Date  
Received/Costing  
Initial C

Location \_\_\_\_\_

## I N V O I C E

No: PEC IV-585777

Date: 17Nov11

Due: 17Dec11

Sold By:

THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Remit to:

THYSSENKRUPP MATERIALS NA  
c/o T27540  
P.O. BOX 4275, POSTAL STATION 'A'  
TORONTO, ONTARIO M5W 5V8

Sold To: ( 20115)

DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Shipped To: ( 1)

DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Shp Dt 17Nov11 Ord Dt 11Nov11 SO No ST-388969 B/L PEC 739107  
Trm NET 30 DAYS/NET 30 JOURS PO/Re1 15432  
Frt PREPAID Via VIM TRANSFER FOB CONCORD  
Slp STAN IVERS (905-532-1350) Pb1

1 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED 1 PCS 12 FT  
.375" x 3.00" X 144.0000" 47 LBS  
MATERIAL 12 FT @ 13.9500 FT 167.40 *cy*

Interest will be charged at 1.5% per month or  
18% per year on overdue accounts.

\*\*\* SALES DEPT. OFFICE HOURS \*\*\*

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

# TPS/GST TVH/HST 140223934 RT0001

# TVQ - QST 1017327981 TQ0001

\*\*\*\*\*  
Material Processing Freight Other Taxes TOTAL DUE  
167.40 21.76 189.16  
\*\*\*\*\*

Taxes: ONHSTS 21.76

Page: 1 .... Last

ENTERED NOV 30 2011

PAID

DEC 14 2011

9980

## Page 1 of 1

All amounts are calculated in domestic currency.

es from 11/17/2011 to 11/17/2011

## All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO15432	2		M304B0.375X03.000 f		11/18/2011	11/17/2011	12.0000	\$13.95	0.0000	0	\$167.40
CAD	No		M304 SS bar .375 x f 3.00		12.0000	DES102		\$167.40	0.0000	0	
			119654								
Total Received Quantity:											12.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$167.40
Total Balance Due Quantity:											0.0000

SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

SHIP TO: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

91  
No: PEC 739107  
Ship Date 17Nov11 at 9:20 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G  
1) Our Order PEC-388969- 1 Your PO # 15432  
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
.375" x 3.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
8LH5	8910	12 FT	1	47

TOTAL:	Tags	PCS	LBS
	1	1	47

Heat Number 8LH5 \*\*\* Chemical Analysis \*\*\*

SHIP WITH 388968 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W. 53 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# B I L L O F L A D I N G

No: PEC 739107  
Ship Date 17Nov11 at 9:20 From PFW

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

# B I L L O F L A D I N G

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

# B I L L O F L A D I N G

No: PEC 739107  
Ship Date 17Nov11 at 9:20 From PFW

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO15432**

Purchase Order Date 11/11/11

PO Print Date 11/11/11

Page Number 1 of 1

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
11/11/11

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M60610S.032	6061 0 SHEET .032	11/18/11 Yes	48.00 sf	Yours ppd	\$3.4375	\$165.00
		Special Inst:	MATERIAL: 6061-0S ALUMINUM SHEET AS PER AMS-QQ-A-250/11 OR AMS 4025				
2	M304B0.375X03.000 050	M304 SS bar .375 x 3.00	11/18/11 Yes	✓ 12.00 f	Yours ppd 11/11/11	\$13.9500	\$167.40
		Special Inst:	MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE				

PO Total: \$332.40

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 11/11/11

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

TRANSMISSION VERIFICATION REPORT

TIME : 11/11/2011 14:31  
NAME :  
FAX :  
TEL :  
SER.# : F9N212739

DATE, TIME	11/11 14:31
FAX NO./NAME	19057389033
DURATION	00:00:20
PAGE(S)	01
RESULT	OK
MODE	STANDARD
	ECM



Q U O T A T I O N

No: PEC ST-387567

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 08Nov11 Qte Ref  
 Frt PREPAID Via FOB  
 Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL  
 Slp STAN IVERS (905-532-1350)

Q U O T A T I O N

QT No: PEC ST-387567

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED .375" x 3.00" X 144.0000"	1 PCS	46 LBS
MATERIAL	12 FT @ 13.9500 FT	167.40
ENERGY & CAP SURCHG	25.0000 LOT	25.00
2 ALUMINUM SHEET 6061 T6 .0250 Nom X 48.0000" X 144.0000"	1 PCS	17 LBS
Part No OFFERING 4 6 DAYS A.R.O	1 PCS @ 105.0000 EA	105.00
MATERIAL		

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \* \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.\*\*\*

Order Totals: 2 Items 63 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
272.40			25.00	38.66	336.06
Taxes: ONHSTS	38.66	0.00	0.00	0.00	

## Q U O T A T I O N

No: PEC ST-388506

Quoted By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 10Nov11 Qte Ref  
 Frt PREPAID Via FOB  
 Tel 613-632-9577 Fax 613-632-1053 Ctc 96294  
 Slp STAN IVERS (905-532-1350)

## Q U O T A T I O N

QT No: PEC ST-388506

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SHEET 6061-0	1 PCS	22 LBS
.0320 Nom X 48.0000" X 144.0000"		
Part No 4-6 DAYS A.R.O		
MATERIAL	1 PCS @	165.0000 EA 165.00
ENERGY & CAP SURCHG		25.0000 LOT 25.00
SKID		25.0000 LOT 25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.\*\*\*

M6061 DS. 032

6061 DS sheet 032

Order Totals: 1 Items 22 LBS

*****	Material	Processing	Freight	Other	Taxes	ORDER AMT
	165.00			50.00	27.95	242.95
*****						
Taxes: ONHSTS	27.95		0.00		0.00	0.00

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-OS ALUMINUM SHEET  
PER AMS-QQ-A-250/11 OR AMS 4025

PART NUMBER: M6061-OS  
XXX  
THK

WHERE ".XXX" = SHEET THICKNESS IN INCHES  
E.G. 0.063" THICK SHEET = M6061-OS.063  
PREFERRED SIZE: .XXX BY 4FT BY 8FT

PRELIMINARY ISSUE

PRELIMINARY ISSUE  
11.10.20

PAT	NEW ISSUE	REV.	RF	11.10.20
DESIGN	RF	DESCRIPTION	BY	DATE
DRAWN	RF	DART AEROSPACE LTD		
CHECKED		DRAWING NO.		REV. PAT
MFG. APPR.		M6061-OS		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.		M6061-OS SHEET SPEC		NTS
DATE	11.10.20	THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES FOR WHICH IT WAS ISSUED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.		

11/11/11  
03:02 PM EST

**S T E L f a x**

**From:** THYSSENKRUPP MATERIALS NA  
STAN IVERS  
Tel: 905 669 9444  
Fax: 9057389033

**To:** DART AEROSPACE  
Attn: 96294  
Tel: 613-632-9577  
Fax: 613-632-1053  
Number of Pages: 2

**Subject:** Sales Acknowledgement

---

Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Sold To:    ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To:    (    1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS      Ord 11Nov11 Due17Nov11  
 Frt PREPAID      Via VIM TRANSFER      FOB COMNCORD  
 Con 96294      PO/Rel 15432  
 Slp STAN IVERS (905-532-1350)      Tel 613-632-9577 Fax 613-632-1053

=====

S A L E S   A C K N O W L E D G M E N T      SO No PEC ST-388968

Test Certs: Chem Y Phys Y    1 Original copies with Shipment, 1 with Invoice

-----

1 ALUMINUM SHEET 6061-0	1 PCS	22 LBS
.0320 Nom X 48.0000" X 144.0000"		
MATERIAL	1 PCS @	165.0000 EA 165.00
ENERGY & CAP SURCHG		25.0000 LOT 25.00
SKID		25.0000 LOT 25.00

-----

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.  
 ATTN: CHANTAL/LINDA  
 \*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*  
 \*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*  
 \*\*\* TEL. 800-926-2600 \*\*\*  
 \*\*\*\*\*  
 \* WE STOCK STAINLESS STEEL!!!! \*  
 \* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
 \*\*\*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Order Totals:      1 Items      22 LBS

\*\*\*\*\*

Material	Processing	Freight	Other	Taxes	ORDER AMT
165.00			50.00	27.95	242.95

\*\*\*\*\*

Taxes: ONHSTS      27.95

11Nov11 15:03      S A L E S   A C K N O W L E D G M E N T      No: PEC ST-388969

Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Sold To:    ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To:    ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS      Ord 11Nov11 Due17Nov11  
 Frt PREPAID      Via VIM TRANSFER      FOB CONCORD  
 Con 96294      PO/Rel 15432  
 Slp STAN IVERS (905-532-1350)      Tel 613-632-9577 Fax 613-632-1053

S A L E S   A C K N O W L E D G M E N T      SO No PEC ST-388969  
 Test Certs: Chem Y Phys Y    1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED	1 PCS	46 LBS
.375" x 3.00" X 144.0000"		12 FT
MATERIAL	12 FT @ 13.9500 FT	167.40

SHIP WITH 388968 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*

\*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Order Totals:      1 Items      46 LBS

*****	Material	Processing	Freight	Other	Taxes	ORDER AMT
	167.40				21.76	189.16
*****						
Taxes: ONHSTS	21.76					

# THYSSENKRUPP MATERIALS NA

## Certificate of Mill Test Results

DART AEROSPACE

PO/Rel 15432

BL PEC 739107-001

17Nov11

STAINLESS STEEL FLAT BAR 304L SLIT/EDGED

We certify that this is a true copy of the report

Signed by:

Pg 1/1

375" x 3.00" X 144.0000"

furnished by the producer of the metal, or data

PART NO.

resulting from tests made in approved labs.

### PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

#### CERTIFICATION OF TEST

Sold To: THYSSENKRUPP MATERIAL, NA  
2821 LANGSTAFF ROAD

Ship To: THYSSENKRUPP MATERIAL, NA  
2821 LANGSTAFF ROAD

CONCORD ON L4K  
CAN

CONCORD ON L4K  
CAN

CUSTOMER ORDER#: PEC-227254

Phone# 6699444 Ext:

CUST REF NBR:

ORDER#: 238271

DATE SHIPPED: 02/15/11

QTY SHIPPED: 567.0

SIZE: 3" X 3/8" HRAP

GRADE: 304L

WELD: HRAP

SOURCE: USA D

HEAT#: 8LH5

VENDOR: NAS

TEST REPORT#: TR009518

Specification:

Report Date: 01/10/11

CHEMISTRY THIS COLUMN:

ASTM A276-10

ASTM A262. PRACTICE E

ASTM A240-10

TYPE 304L/304 DUAL CERTIFIED

ASME SA276-08 COND. A

CORROSION OK, HRAP

ASME SA240-10

UNS# 30400

ASTM A479-10a

ASTM A484-10

MILS 5059D AMEND 3

ASTM A686-10

ASME SA479-10

ASME SA484-08

AMS 5639H & AMS 5647H

AMS5511H/AMS5513J

QQ-S-763F, COND. A

NO WELD REPAIR

ASTM A480-10

QQ-S-766D, COND. A

EN 10204 2.2

ASME SA 480-10

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICINITY OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION.

MATERIAL HAS BEEN HEATED TO A MINIMUM OF 1900 DEG. F AND IS SUBSEQUENTLY COOLED RAPIDLY TO PREVENT CARBIDE PRECIPITATION.

#### Chemical Analysis

C	MN	P	S	SI	CR	NI	MO	CU	CO	N2	T1
.02	1.71	.034	.001	.28	18.24	8.08	.32	.45	0	.08	0

#### Physical Analysis

Hardness	YIELD		TENSILE		OTHER	
	PSI	MPA	PSI	MPA	Percent EL	Percent RA
RB 89.	49470	0	88330	0	49.	68.

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS.

PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM.

Melted & Manufactured In the USA FAR BAA complies, DFARS BAA complies, FAR TAA complies

CERTIFIED BY:

*Jerry Culp*

1185 WIN DR, BETHLEHEM, PA., 18017 - (610) 865-5337

FAX NUMBER: 610-865-4073

2011 REV 15 08:01 AM ThyssenKrupp 9058891787 173

B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

No: PEC 739107  
Ship Date 17Nov11 at 9:20 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

=====

B I L L O F L A D I N G

1) Our Order PEC-388969- 1 Your PO # 15432  
STAINLESS STEEL FLAT BAR 304L SLIT/EDGED  
.375" x 3.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
8LH5	8910	12 FT	1	47

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TOTAL:	Tags 1	PCS 1	LBS 47
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Heat Number 8LH5 \*\*\* Chemical Analysis \*\*\*

SHIP WITH 388968 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W. 53 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



## B I L L O F L A D I N G

Ship From: THYSSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

No: PEC 739107  
 Ship Date 17Nov11 at 9:20 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE

Ship To: ( 1)  
 DART AEROSPACE

## B I L L O F L A D I N G

\*\*\*\*\*  
 \*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
 TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 304L SLIT/EDGED

3/8" X 3.00" X 144.0000"

PART NO.

POUR 15432

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEG-739107-001

(7 Nov 11)

Pg 1/1

Started by

### PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

#### CERTIFICATION OF TEST

Sold To: THYSSENKRUPP MATERIAL, NA  
2821 LANGSTAFF ROAD

Ship To: THYSSENKRUPP MATERIAL, NA  
2821 LANGSTAFF ROAD

CONCORD  
CAN

ON L4K

CONCORD  
CAN

ON L4K

CUSTOMER ORDER#: PEC-227254

CUST REF NBR:

DATE SHIPPED: 02/15/11

SIZE: 3" X 3/8" HRAP

SOURCE: USA D

VENDOR: NAS

Phone# 5698444

Ext:

ORDER#: 236271

QTY SHIPPED: 567.0

GRADE: 304L

WELD: HRAP

HEAT#: 8LH5

TEST REPORT#: TR009518

Report Date: 01/10/11

Specification:

CHEMISTRY THIS COLUMN:

ASTM A276-10

ASME SA276-08 COND. A

ASTM A479-10a

ASME SA479-10

QQ-S-763F, COND. A

EN 10204 2.2

ASTM A262. PRACTICE E

CORROSION OK, HRAP

ASTM A484-10

ASME SA484-08

NO WELD REPAIR

ASME SA 480-10

ASTM A240-10

ASME SA240-10

MILS 5059D AMEND 3

AMS 5639H & AMS 5647H

ASTM A480-10

TYPE 304L/304 DUAL CERTIFIED

UNS# 30400

ASTM A666-10

AMS5511H/AMS5513J

QQ-S-766D, COND. A

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICINITY OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION. MATERIAL HAS BEEN HEATED TO A MINIMUM OF 1900 DEG. F AND IS SUBSEQUENTLY COOLED RAPIDLY TO PREVENT CARBIDE PRECIPITATION.

#### Chemical Analysis

C	MN	P	S	SI	CR	NI	MO	CU	CO	N2	T1
.02	1.71	.034	.001	.28	18.24	8.08	.32	.45	0	.08	0

#### Physical Analysis

	YIELD		TENSILE		OTHER	
Hardness	PSI	MPA	PSI	MPA	Percent EL	Percent RA
RB 89.	49470	0	88330	0	49.	68.

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS.

PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM.

Melted & Manufactured in the USA FAR BAA complies, DFARS BAA complies, FAR TAA complies

CERTIFIED BY:

*Jerry Carl*

1185 WIN DR, BETHLEHEM, PA., 18017 - (610) 865-5337

FAX NUMBER: 610-865-4073